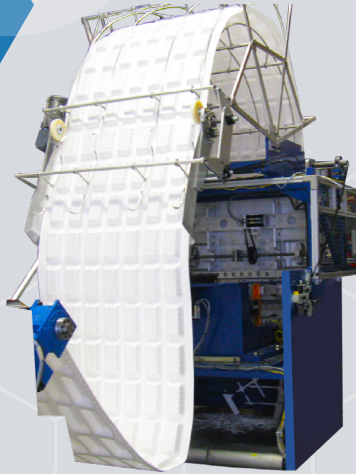


TRIM PRESS

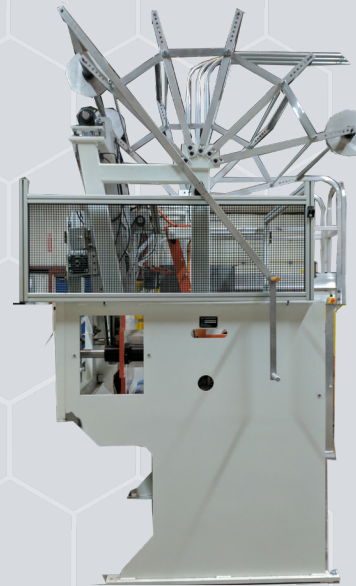
TECHNOLOGY

When it comes to trim presses, Commodore has the equipment you need to fit your plant and budget. Our trim press servo drives are programmed to accelerate the moving half of the tool to full speed just as the trim tool begins to cut foam apart, and then slows down at full stroke to allow enough feed time. Designed and pre-wired to work with our grinders, Commodore trim presses are adaptable to work with any brand of thermoformer



TRIM PRESS SPECIFICATIONS

	TP-30	TP-30H	TP-30HD	TP-46	TP-46HD
Sheet Width	Maximum: 30" (762 mm)	Maximum: 30" (762 mm)	Maximum: 30" (762 mm)	Maximum: 46" (1168 mm)	Maximum: 46" (1168 mm)
Speed	100 CPM	175 CPM	175 CPM	150 CPM	150 CPM
Platen Opening Height	15" (381 mm)	20" (508 mm)	20" (508 mm)	14" (358 mm)	17" (432 mm)
Platen Opening Width	27.5" (698 mm)	27.5" (698 mm)	28" (711 mm)	44" (1118 mm)	44" (1118 mm)
Platen Stroke	5.75" (146 mm)	5.75" (146 mm)	5.75" (146 mm)	7.2" (183 mm)	7.2" (183 mm)
Max Part Depth	3" (76.2 mm)	3" (76.2 mm)	3" (76.2 mm)	2.75" (69.85 mm)	2.75" (69.85 mm)
Tooling Capability	Serrated	Serrated	Serrated Punch and Die	Serrated	Serrated Punch and Die



SELECT FEATURES

- Easily adjusted for sheet width changes
- Machine utilizes servo motor for sheet advancement
- 4 way push button system to adjust trim for accuracy
- Designed for quick tooling changes
- Optional power canopy for relaxed web in high speed applications
- Selectable dual photo eye for easy and reliable operation
- Automatic cycle speed adjustment keeps sheet off the floor

